CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

TÜVRh/15085/CL1/116/07/5A1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Presswerk Struthütten GmbH Im Wiesengrund 7 57290 Neunkirchen Germany

fulfills the requirements for the scope according to

EN 15085-2:2020 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2023-09-13 until 2025-08-21

ECWRV

Cologne, 2023-09-13 Place and date of issue

Lead auditor: Dipl.-Ing. (FH) MÜLLER

signed on original

Dipl.-Ing. MAKOWKA Head of certification body

Scope of the certificate

TÜVRh/15085/CL1/116/07/5A1

Scope:

S	Scope: Lee for Welding				
	Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks	
Ī	135	2.2	t = 3 - 14 mm	FW, robotic	
Ī	21	8	t = 3 - 4 mm	manually	

Area of Application:

New building of Railway vehicle components (without construction)

- Brake Equipment

Responsible welding coordinator(s):

Pascal Jürgens, Level A (IWE) [external]

1st deputy(ies) of the responsible welding coordinator(s):

Tim Oppermann, Level C (EWS)

born: 1968

born: 1988

Others deputies:

Marcel Bieder, Level C (IWS) Frank Wolff, Level C

born: 1984 born: 1960

Remarks

The welding coordinator Pascal Jürgens is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL1/116/07/5A1

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany