

# C E R T I F I C A T E

Welding of railway vehicles and components according to  
EN 15085-2:2020

TÜVRh/15085/CL1/116/07/5A1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**Presswerk Struthütten GmbH  
Im Wiesengrund 7  
57290 Neunkirchen  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1  
in the type of activity P  
in the range indicated in the annex.**

validity: 2023-09-13 until 2025-08-21

Cologne, 2023-09-13  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) MÜLLER

*Cherbul*  
Dipl.-Ing. MAKOWKA  
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

# Scope of the certificate

TÜVRh/15085/CL1/116/07/5A1

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	2.2	t = 3 - 14 mm	FW, Robots
21	8	t = 3 - 4 mm	manually

## Area of Application:

- New building of Railway vehicle components (without construction)  
- Brake Equipment

## Responsible welding coordinator(s):

Pascal Jürgens, Level A (IWE) [external] born: 1988-11-15

## 1st deputy(ies) of the responsible welding coordinator(s):

Tim Oppermann, Level C (EWS) born: 1968-07-15

## Others deputies:

Marcel Bieder, Level C (IWS) born: 1984-01-16  
Frank Wolff, Level C born: 1960-07-30

## Remarks:

The welding coordinator Pascal Jürgens is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

## Register no.:

TÜVRh/15085/CL1/116/07/5A1

## General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany