

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL1/116/07/6

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Presswerk Struthütten GmbH
Im Wiesengrund 7
57290 Neunkirchen
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P
in the range indicated in the annex.

validity: 2025-08-22 until 2028-08-21

Cologne, 2025-08-06
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEDERICH




Dipl.-Ing. MAKOWKA
Head of certification body

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/116/07/6

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	2.2	t = 3 - 14 mm	FW, Robots
21	8	t = 3 - 4 mm	manually

Area of Application:

- New build of components for railway vehicles
 - • brake equipment components

Responsible welding coordinator(s):

Pascal Jürgens, Level A (IWE) [external] born: 1988-11-15

1st deputy(ies) of the responsible welding coordinator(s):

Tim Oppermann, Level C (EWS) born: 1968-07-15

Others deputies:

Marcel Bieder, Level C (IWS) born: 1984-01-16

Remarks:

The welding coordinator Pascal Jürgens is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

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General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany